Shenandoah Valley

Wastewater Treatment Plant Network

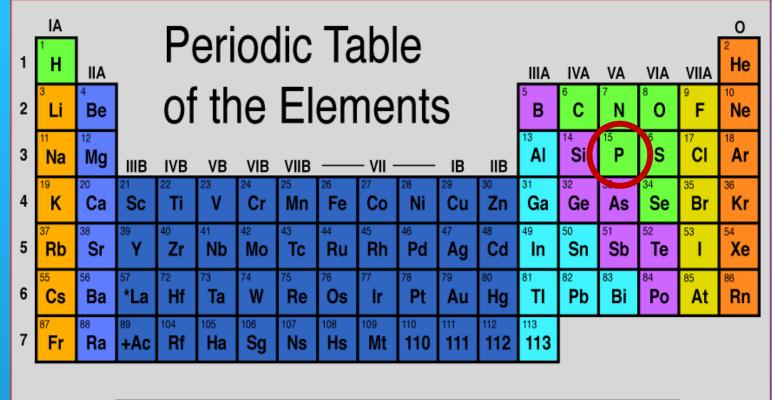
NITROGEN AND PHOSPHORUS: TREATMENT CONCEPTS



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Part II: Phosphorus



* Lanthanide Series	58 Ce	⁵⁹ Pr	60 Nd	61 Pm	62 Sm	Eu	Gd	65 Tb	66 Dy	67 Ho	⁶⁸ Er	⁶⁹ Tm	70 Yb	71 Lu
+ Actinide	90	91	92	93	94	95	96	97	98	99	¹⁰⁰	¹⁰¹	102	103
Series	Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr



Phosphorus Topics

- **Problems:** why remove?
- Forms: what is found in wastewater?
- **Removal concepts:** how is P removed from wastewater?
- Process considerations: what design and operational factors influence removal?
- Tying N & P removal together

Why Remove Phosphorus?

- Ecological consequences:
 - Phosphorus may stimulate excess algae growth (eutrophication)
 - If nitrogen loading to water body decreased, phosphorus can become limiting





Forms: Basic Categories

- Dissolved vs. particulate
- Organic vs. inorganic
- No gas phase



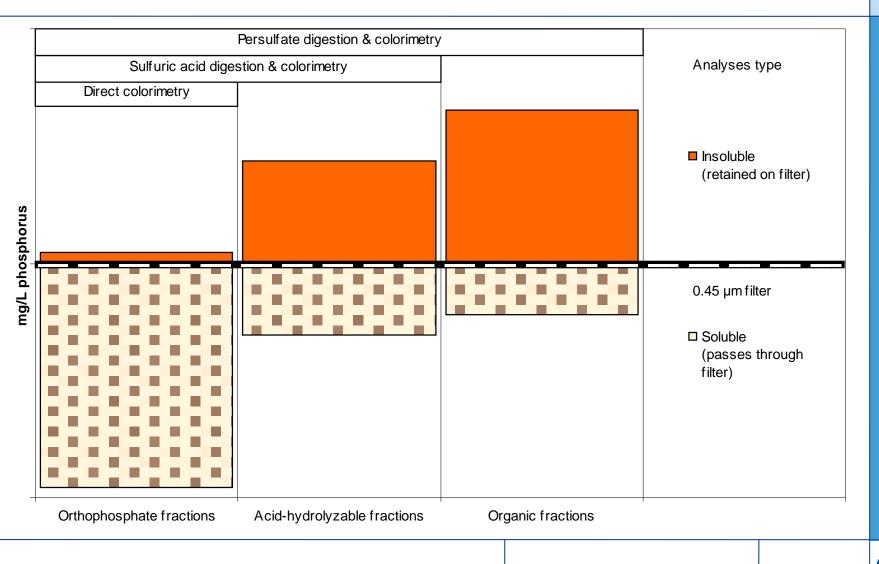
Forms: Operational Definitions

- Defined by analytical method, not by chemical structure
- Two common methods:
 - EPA Method 365.2
 - Standard Methods 4500-P
- Three common colorimetric analyses:
 - Direct colorimetry
 - Sulfuric acid digestion/colorimetry
 - Persulfate digestion/colorimetry
- Filtered and unfiltered (typically 0.45 μm)





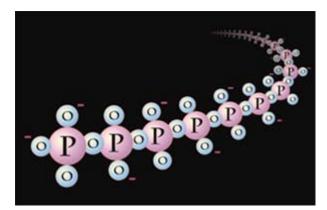
Forms: Six P Fractions





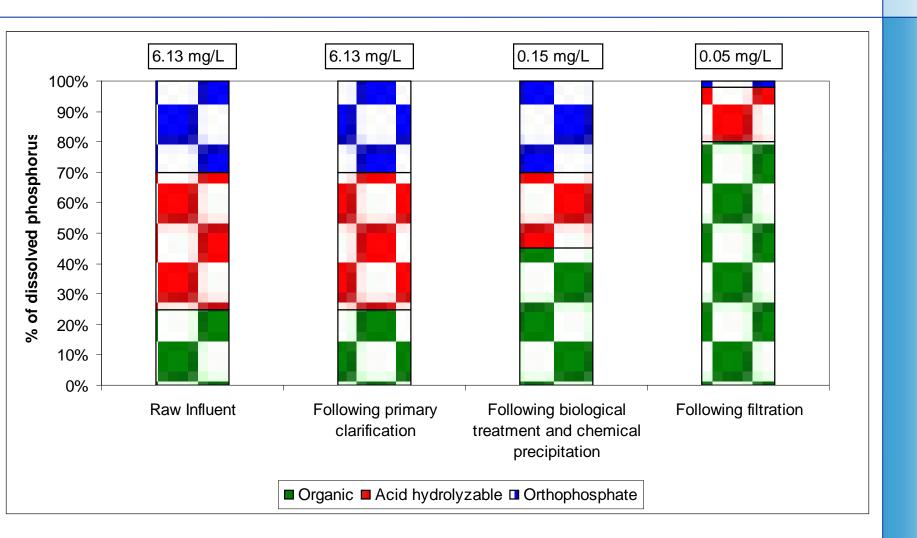
Forms: Operational Definitions

- "Orthophosphate"
 - Mostly orthophosphate ("ortho-P"; H2PO4- and HPO42-)
 - Mostly dissolved
 - Highly reactive
- "Acid-hydrolyzable"
 - Mostly "condensed" phosphates: polyphosphates and metaphosphates
 - Dissolved and particulate
 - Somewhat reactive
- "Organic"
 - Phospholipids, nucleotides
 - Mostly particulate
 - Least reactive





Forms: Dissolved P in WWTP



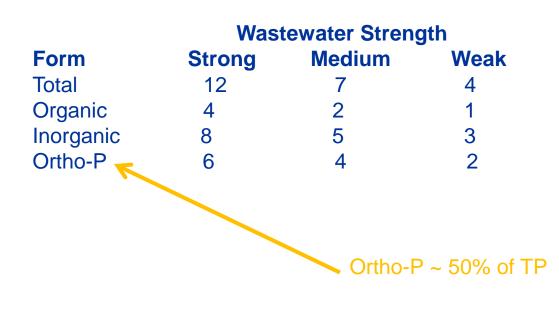


Forms: Total and Soluble Reactive P

- Total (TP) = total, unfiltered, persulfatedigested result
- Soluble Reactive (SRP) = ortho-P
 - = filtered, direct colorimetry
 result



Forms: Typical Concentrations in Raw Domestic Wastewater



(Metcalf & Eddy)

Removal Concepts: Basic Ideas

- What comes in must go out
 - Water
 - Solids
- Everything must be converted to solid form to be removed
 - Biological (biomass)
 - Chemical
- Remove solids
 - Sedimentation
 - Filtration
 - Membrane separation





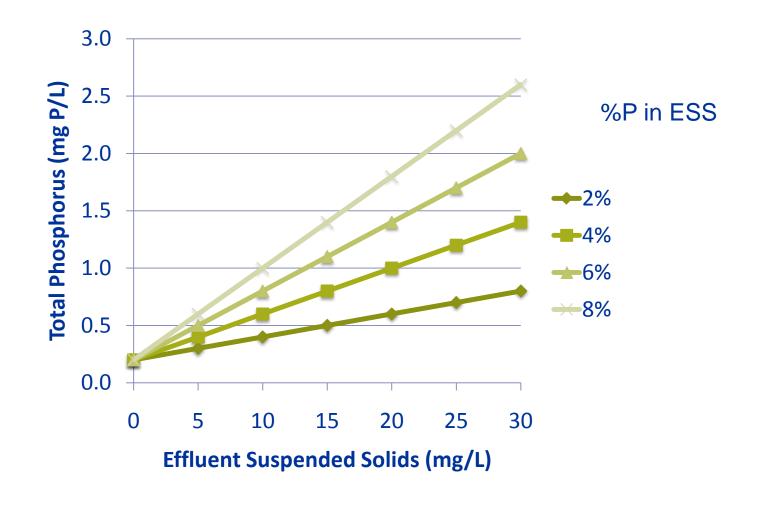
Removal Concepts: Overview

- Inorganic, non-ortho-P converted to ortho-P: hydrolysis
- Ortho-P incorporated into biomass: assimilation
 - ➔ Increase P content in biomass with P storage with Bio-P
- Ortho-P removed by reaction with metal salts: chemical precipitation



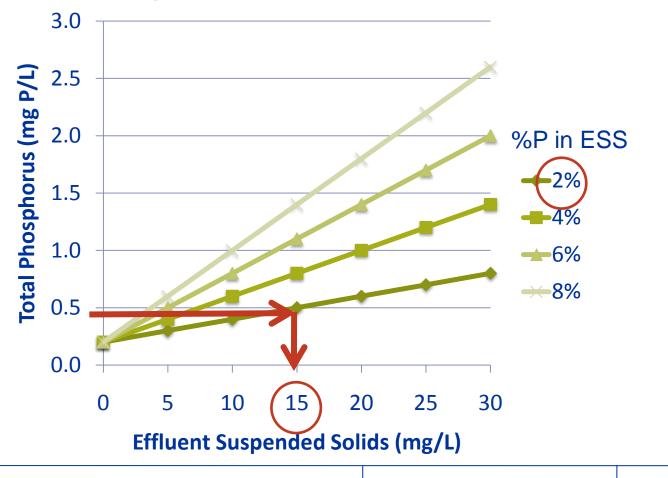
- All biological processes
- Incorporation of ortho-P into biomass during growth: C₁₂H₈₇O₂₃N₁₂P
- Waste biomass P % depends on whether conventional activated sludge or Bio-P is used





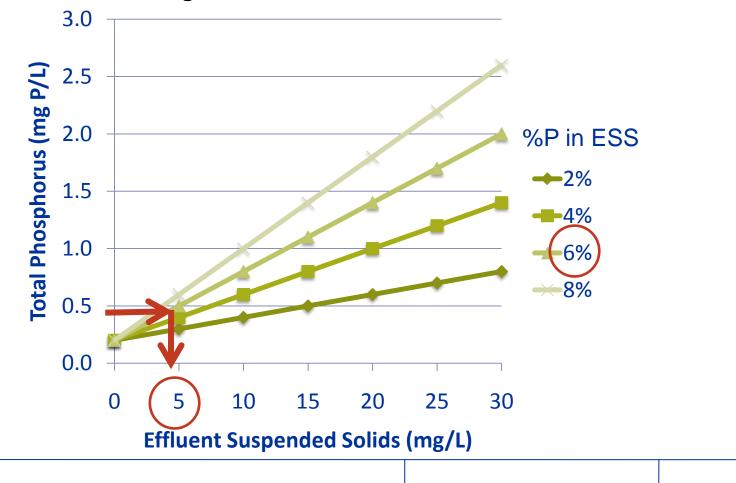


ESS needed for < 0.5 mg/L TP with conventional activated sludge Assumes ortho-P = 0.2 mg P/L





ESS needed for < 0.5 mg/L TP with Bio-P Assumes ortho-P = 0.2 mg P/L



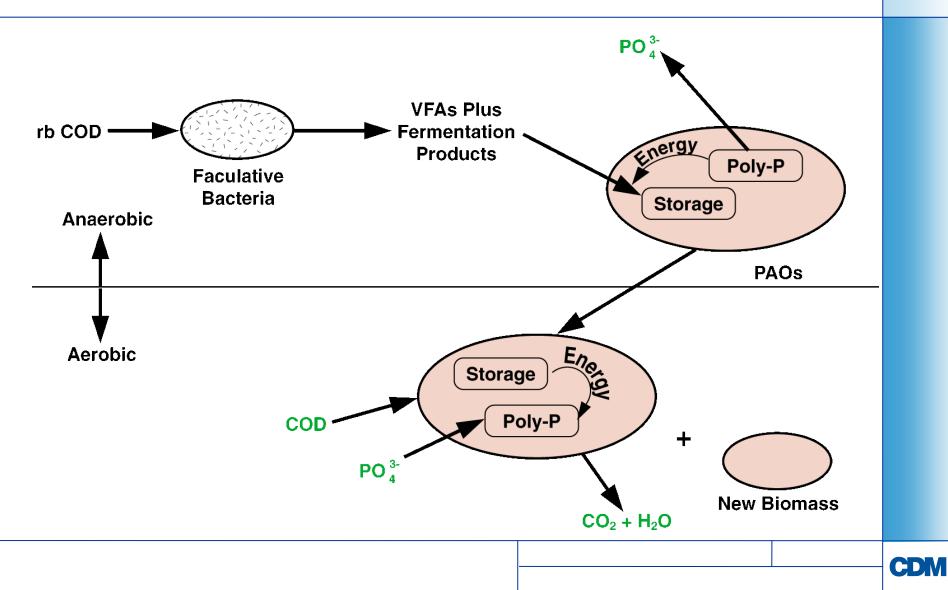


Removal Concepts: Bio-P

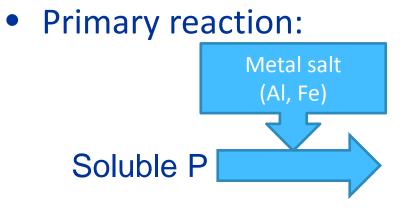
- Anaerobic ("no air" = no nitrate): release ortho-P
- Aerobic: take up more ortho-P than originally released
 - →Performed by P-accumulating organisms or PAOs, distinct from "ordinary" heterotrophs



Removal Concepts: Bio-P



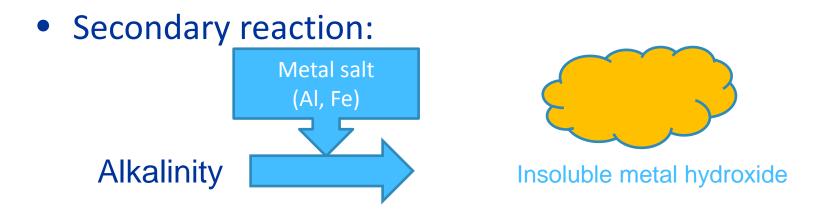
Removal Concepts: Chemical Precipitation



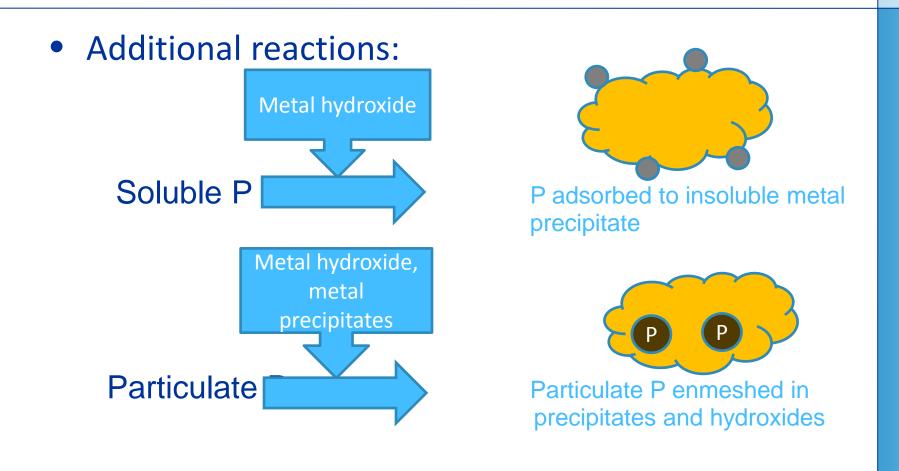


Insoluble metal precipitate

CD



Removal Concepts: Chemical Precipitation





Removal Concepts: Typical Chemicals

- Iron salts
 - Ferric salts
 - Ferrous salts
- Aluminum salts
 - Alum
 - Sodium aluminate
 - Poly-aluminum chloride (PACI)
- Lime
- Polymers



Process Considerations: Conditions for Bio-P

- Anaerobic/aerobic cycling
- Adequate carbon
 - VFAs (acetate, propionate)
 - Readily biodegradable COD (rbCOD) that can be fermented to VFAs by ordinary heterotrophs
- Minimization of anaerobic re-release of P
- Minimization of competition from glycogen-accumulating organisms

Process Considerations: Carbon Required

Ratio	Minimum to Achieve 1 mg/L TP with Bio-P
BOD:P	20:1
COD:TP	45:1
VFA:TP	10:1
rbCOD:TP	15:1



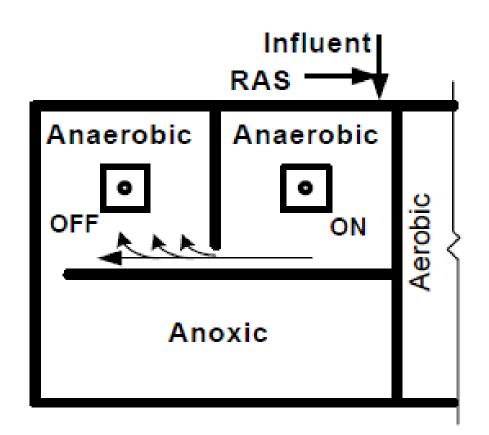
Process Considerations: Carbon Sources

- Increase carbon with:
 - Sidestream fermentation of primary sludge
 - Carbon addition
 - Unmixed, inline fermentation (UMIF)
- Consider variability in VFA supply from:
 - Variable/high BOD removal in primary clarifiers
 - Wet weather flows
 - High/variable recycle loads



Process Considerations: UMIF

- Pinery, CO
- 1.5 mgd
- 5-stage Bardenpho
- Limited bio-P
- → Switched off 2nd anaerobic mixer
- → Allow MLSS to settle and ferment
- → Influent TP = 9 mg/L
- Secondary effluent TP = 0.5 mg/L



Barnard et al. 2010. "Fermentation of mixed liquor for phosphorus removal" Presented at WEFTEC.



Removal Concepts: Re-Release of P

- Re-release of stored P from Bio-P
- P assimilated into biomass or removed chemically does not release
- Re-release of P can occur:
 - In anoxic zone that becomes anaerobic
 - When aerobic digester is decanted after air turned off over night
 - When solids become anaerobic during thickening/dewatering
 - In anaerobic digester



Process Considerations: Avoiding Re-Release

- Consider converting portion of initial anoxic zone to swing zone to avoid anaerobic conditions
- Consider conversion of second anoxic zone to aerobic
- Avoid carrying a deep clarifier sludge blanket
- Evaluate effects of P-rich sidestream and consider avoiding:
 - Unaerated sludge storage
 - Co-settling of primary sludge and WAS in primary clarifier
 - Anaerobic digestion



Process Considerations: Avoiding GAO Competition

	Anaerobic	Aerobic
PAOs	 ✓ VFA uptake and storage ✓ P release 	 ✓ Excess P uptake ✓ Stored food oxidized
GAOs	 ✓ VFA uptake and storage <u>No P release</u> 	No excess P uptake ✓ Stored food oxidized



Process Considerations: Avoiding GAO Competition

- GAO conditions:
 - Warm temperatures
 - Long SRT
 - Long anoxic and anaerobic HRTs

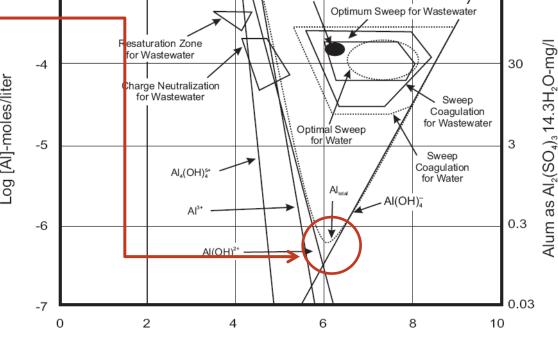
- Variable supply of VFAs
- Ongoing use of acetic acid
- pH < 7

Process Considerations: Conditions for Chemical P

-3

Optimal pH
 Adequate

 Adequate
 Multiple
 Addition points



Optimum Design Region for Tertiary Treatment

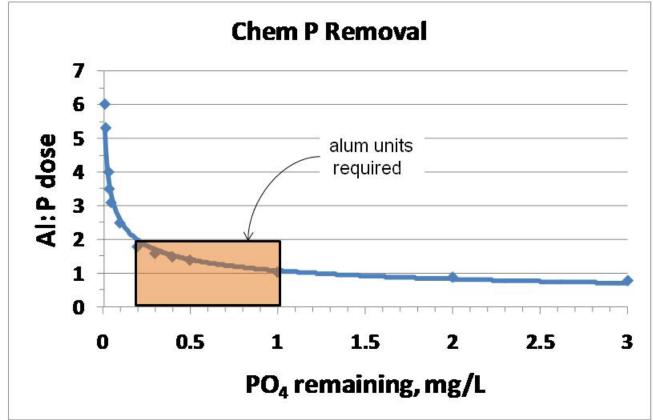
pH of Mixed Solution



300

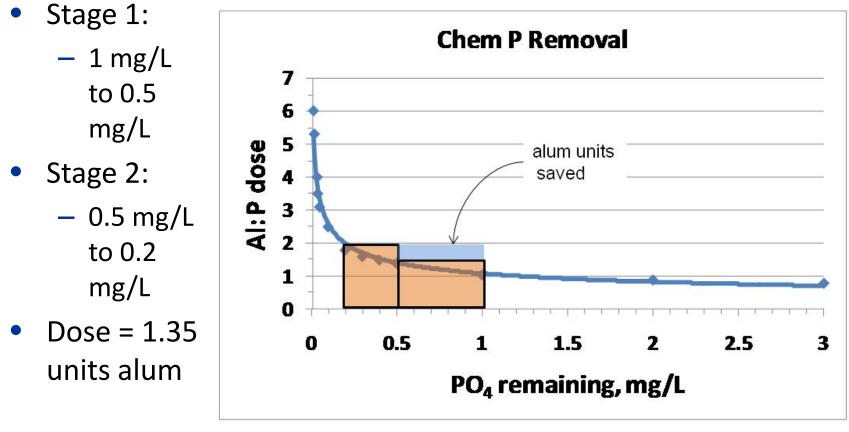
Process Considerations: Single-Point Addition

- 1 mg/L to 0.2 mg/L
- Dose = 1.6 units alum





Process Considerations: Dual-Point Addition



2-stage dosing reduces alum demand by 16% in this example

Process Considerations: Dual-Point Addition

- Example 1: Single feed removal
 - 1 mg/L to be reduced to 0.2 mg/L
 - 0.8 mg/L reduction requires 2.0:1 Al:P ratio
- Example 2: Dual feed removal
 - Stage 1: 1 mg/L reduced to 0.5 mg/L
 - 0.5 mg/L reduction requires 1.5:1 Al:P ratio
 - Stage 2: 0.5 mg/L reduced to 0.2 mg/L
 - 0.3 mg/L reduction requires 2.0:1 Al:P ratio
- 16% less chemical using dual feed



Process Considerations: Effluent TP with Bio-P

• From Randall:

0.16 mg/L at Bowie Creek, MD ESS ~ 2 mg/L

• From Barnard:

0.11 mg/L at Kalispell, MT

• Conventional wisdom:

1 mg/L Need filters

Process Considerations: Effluent TP with Chemical P

- Precipitation before/with secondary treatment: 0.1 to 0.4 mg/L
- Tertiary clarification/filtration: 0.05 mg/L

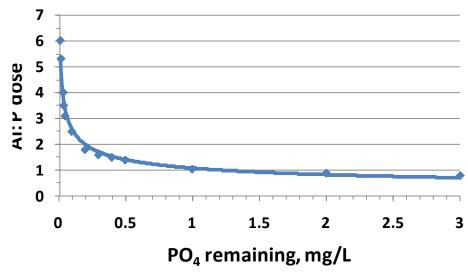




Process Considerations:

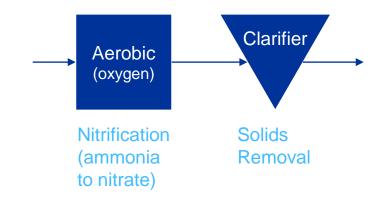
Balancing Bio-P and Chemicals

- Very difficult to avoid releasing P taken up during Bio-P
- Bio-P may reduce chemical use, but chemicals likely still needed
- Decision for chemicals is:
 - Treat large, dilute flow?
 - Treat small,
 concentrated flow
 (digester decant,
 filtrate)?



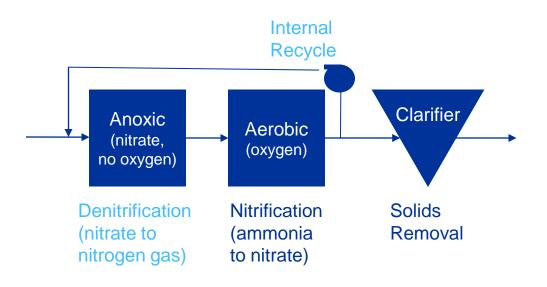


Nitrification (ammonia to nitrate)



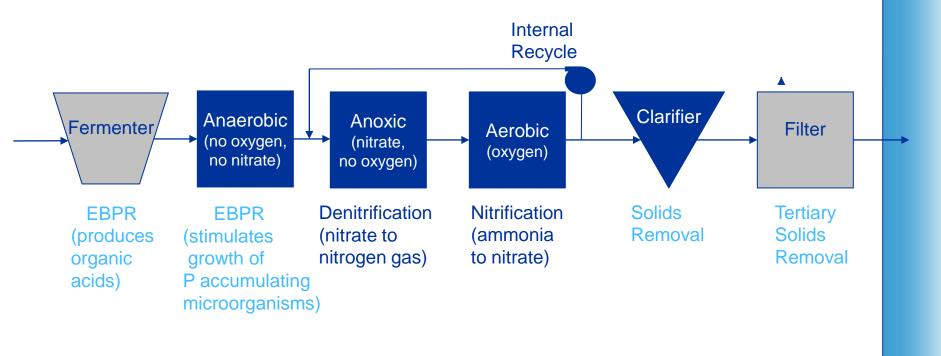


- Nitrification (ammonia to nitrate)
- Denitrification (nitrate to nitrogen gas)



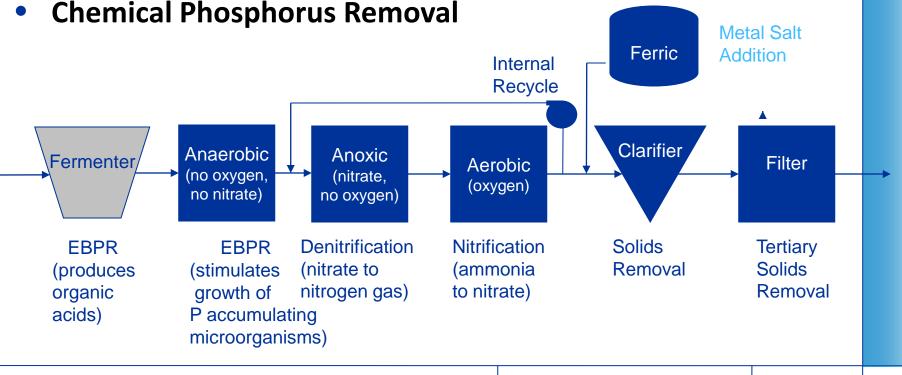


- Nitrification (ammonia to nitrate)
- Denitrification (nitrate to nitrogen gas)
- Enhanced Biological Phosphorus Removal (EBPR)



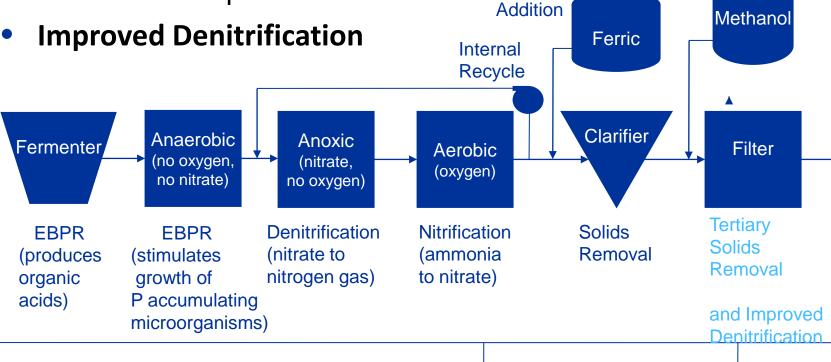


- Nitrification (ammonia to nitrate)
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- Nitrification (ammonia to nitrate)
- Denitrification (nitrate to nitrogen gas)
- Enhanced Biological Phosphorus Removal (EBPR)
- Chemical Phosphorus Removal



Metal Salt



Carbon Addition